

CTP16-Rotate

16 channel telemetry for rotating applications like wheels or rotors, high signal bandwidth, 16bit, software programmable



User Manual

INSTRUCTIONS FOR QUALIFIED PERSONNEL ONLY!

- Inputs for STG, TH-K, ICP, VOLT ...
- Simultaneous sampling
- 16 bit resolution
- Software programmable
- Signal bandwidth: 16 x 0-6000Hz
- Battery power up to 8-10h
- Radio telemetry transmission
- Output analog +/- 10V
- Digital data interface to PC (option)
- Waterproofed ENC housing (IP65)

General functions:



The CTP16-Rotate is a 16-channel telemetry system for rotating applications with integrated signal conditioning for sensor signals, wireless digital transmission and analog reproduction.

In the encoder/transmitter unit the sensor signals are conditioned, filtered (anti-aliasing) and digitized (16-bit). Simultaneous sampling is provided for all channels. Finally, the PCM encoded data is transmitted via radio frequencies to the receiver.

Various configurations of different sensor modules are available incl. signal conditioning for strain gages (STG), thermocouples type K (TH-K), Pt100/1000, ICP sensors, potentiometer sensors (POT) and also voltage inputs. Mixed configuration available (2-CH-steps).

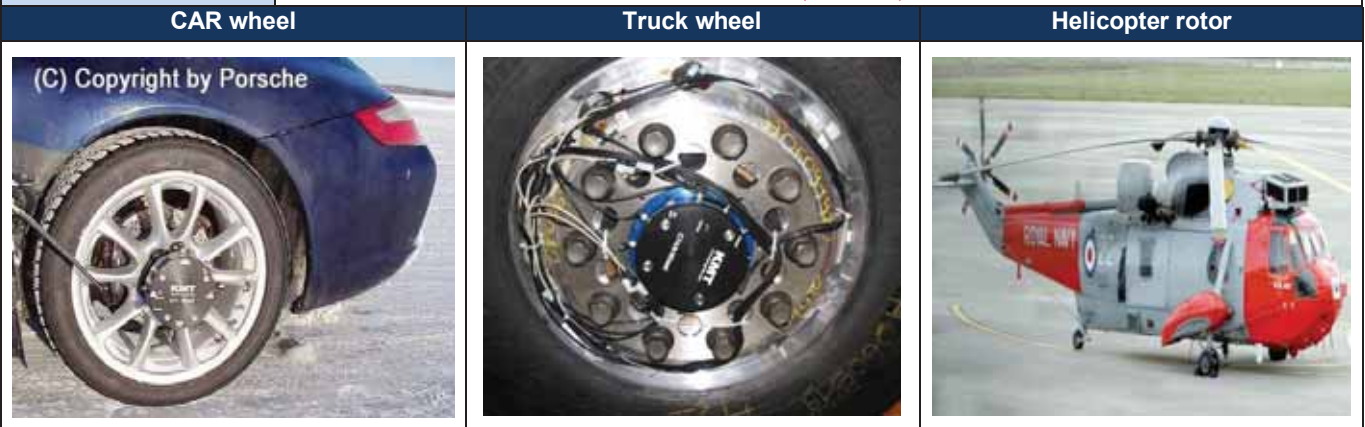
All sensor modules are software programmable via LAN-Adapter. The LAN-Adapter has an integrated web interface and enables easy access to modules!

The stationary receiver provides 16 +/-10V analog outputs via Sub-D male socket (option: digital PC interface).

The analog signal bandwidth is 0-375 Hz (320kbit) and up to 0-6000Hz (5000kbit) for 16 channels. The measurement accuracy is $\pm 0.2\%$ (without sensor). The CTP16-Rotate is specified for operational temperatures from -20°C to $+70^{\circ}\text{C}$. The maximum distance between transmitter and receiving antenna is approx. 10-20 m (30-60 feet) – depending on the application! Mixed configuration available (2-CH-steps).



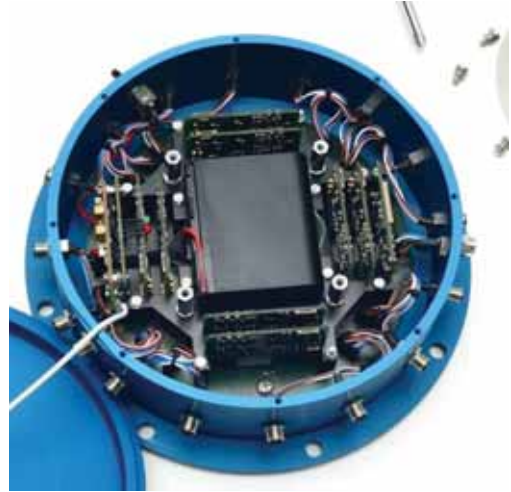
Frequency table	Cut off frequency from anti-aliasing filter (-3dB) and sampling rate (see red)
Bit rate	16 CH.
5000kbit	6000Hz (15625Hz)
2500kbit	3000Hz (7812.50Hz)
1250kbit	1500Hz (3906.25Hz)
625kbit	750Hz (1953.125Hz)
312.5kbit	375Hz (976.56Hz)



CTP16-Rotate Transmitting Unit Technical Data (Encoder)



Encoder in IP65 Aluminum housing



Encoder inside

CTP acquisition modules (rotor side)



CTP-STG-V3
Acquisition module for 2 strain gages
Full, half and quarter bridge ($\geq 350\Omega$)
Fixed excitation 4V DC
Offset calibration by auto zero
Manual offset shifting after auto zero
Gain: 125-250-500-1000-2000
Test shunt-cal step
Signal bandwidth 0Hz to 6000Hz*
Resolution 16bit
Accuracy <0.2%
Current consumption with full bridge 350 ohm 75mA



CTP-VOLT-V3
Acquisition module for 2x high level inputs
Range: $\pm 0,625V, \pm 1,25V, \pm 2,5V, \pm 5V, \pm 10V$
Signal bandwidth 0Hz to 6000Hz*
(*see table of cut-off-frequency)
Resolution 16bit
Accuracy <0.2%
Current consumption 60mA



CTP-ICP-V3
Acquisition module for 2 ICP sensors
Current EXC. 4mA, 28V
Gain: 1-2-4-8-16-32
Signal bandwidth 3 Hz to 6000Hz*
(*see table of cut-off-frequency)
Resolution 16bit
Accuracy <0.2%
Current consumption 100mA



CTP-TH-K-V3
Acquisition module for 2x TH-K
Inputs galvanic isolated
Range -50 to 1000°C, -50 to 500°C
or -50 to 250°C
Cut-off filter 30Hz (more on request)
Resolution 16bit
Accuracy: 0.2% at 1000°C range
Current consumption 110mA



CTP-Pt100/1000 (RTD) V3
Acq. module for 2 RTD sensors
Range -100 to 600°C, -50 to 300°C
or -25 to 150°C
Type Pt100 or Pt1000
Current EXC. 1mA
Connection: 4-, 3- and 2 wire
Sensor break detection
Signal bandwidth 6Hz
Resolution 16bit
Accuracy <0.2%
Current consumption 60mA



CTP-CONTROL-V3
Controller 1- 32 acquisition modules
Output: PCM
Programmable via LAN adapter
Current consumption 40mA, with LAN-adapter 140mA

System Parameters ENCODER:

Channels:	16
Resolution:	16 bit A/D converter with anti-aliasing filter, simultaneous sampling of all channels
Line-of-sight distance:	up to 20m (depends of application and bit rate)
Powering:	Li Ion Accumulator 7.2V, 7800mA, capacity up to 8-10 hours
Power consumption:	700 mA using 16x STG full bridge sensors 350 Ohms
Analog signal bandwidth:	See table
Transmission:	Digital PCM Miller format - FSK
Transmission Power:	10mW!
Dimensions:	Diameter 190mm, bottom plate diameter 220mm, height 70mm (without antenna)
Weight:	2.00kg without sensor cables and antenna
Operating temperature:	- 20 ... +70°C
Housing:	Aluminum anodized, waterproofed (IP65)
Humidity:	20 ... 80% no condensing
Vibration:	5g Mil Standard 810C, Curve C
Static acceleration:	100g in all directions, 2000 RPM
Shock:	200g in all directions

Technical specifications are subject to change without notice!

CTP-DEC16 Receiver unit for max 16 Channels output via 37 pol. Sub D (radio transmission version with diversity receiver 312.5 ... 1250kbit)

Front side view

Female 37 pole Sub-D for analog signal output, CH 1 to 16

Rear side view

Auto Zero LED
Bright on, if analog output is over 60mV

Low Pwr LED ON = BATT empty!

Power Switch

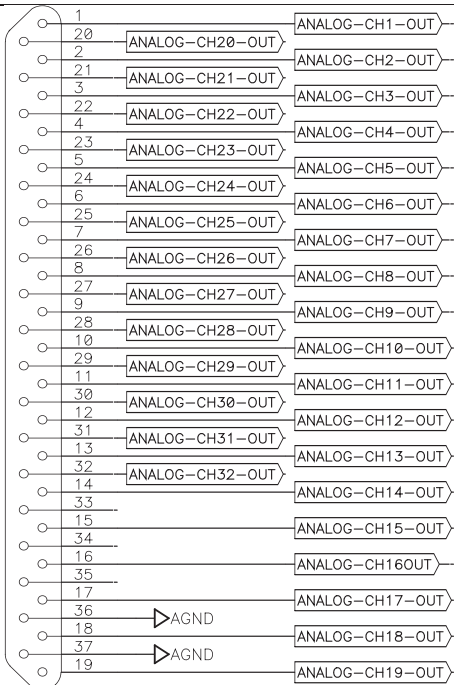
Transmission error LED
Fuse of powering defect LED

7-pole female TUCHEL connector for power supply input (10–30V DC)

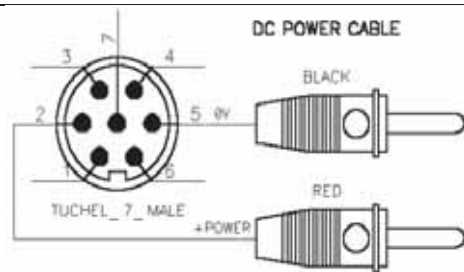
PCM out for IP-LAN-Interface (Opt.)

HF –Field strength display

SMA antenna connector with active LED of antenna (diversity)



Plug-side



Optional BNC16 Box. Connect on 37pol Sub-D

CTP –DEC16 System Parameters:

Channel:	16 x +/-10V analog outputs via Sub-D male socket
Resolution:	16 bit D/A converter, with smoothing filter
Power supply input:	10-30 VDC, power consumption <24 Watt
Transmission:	Digital PCM Miller Format – FSK,
Dimensions:	205 x 105 x 65mm
Weight:	1.25 kg without cables and antenna
Overall system accuracy between encoder input and decoder output:	+/-0.25% without sensor influences
Environmental	
Operating:	-20 ... +70°C
Humidity:	20 ... 80% not condensing
Vibration:	5g
Static acceleration:	10g in all directions
Shock:	100g in all directions

CTP-DEC16 Receiver unit for max 16 Channels output via 37 pol. Sub D (radio transmission version via quad receiver for 2500kbit and 5000kbit)

Front side view

Female 37 pole Sub-D for analog signal output, CH 1 to 16



Rear side view

GND cable to ground the housing

Low Pwr LED ON = BATT empty!

Power ON LED

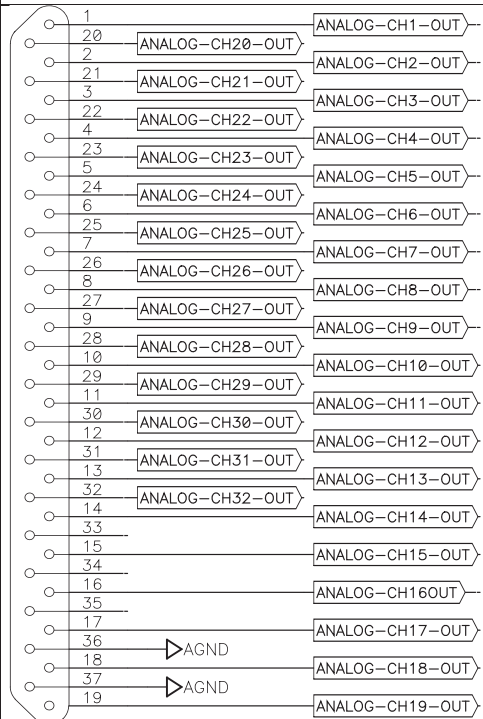
Power Switch

Transmission error LED
Fuse of powering defect LED

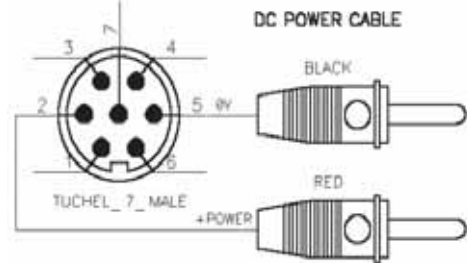
7-pole female TUCHEL connector for power supply input (10-30V DC)



PCM IN coming from HF-BOX



Plug-side

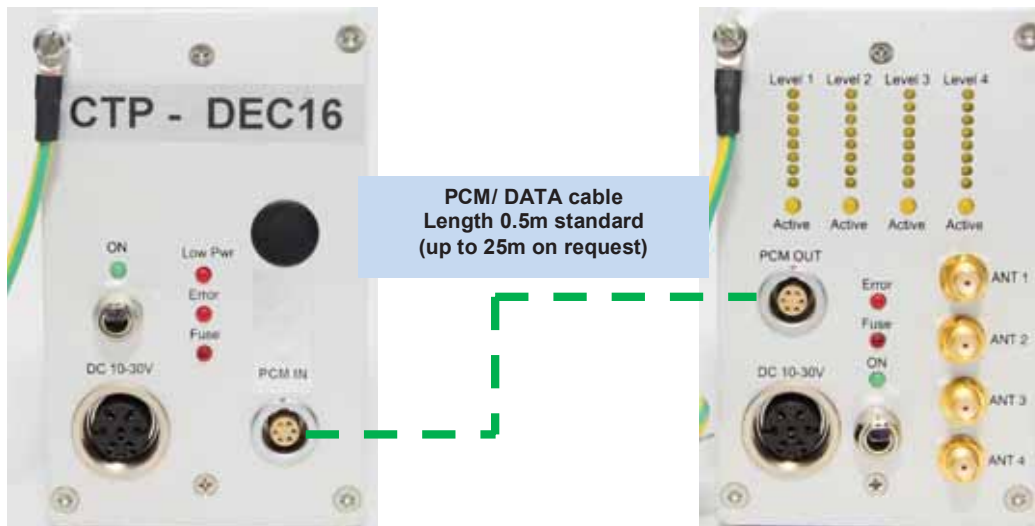
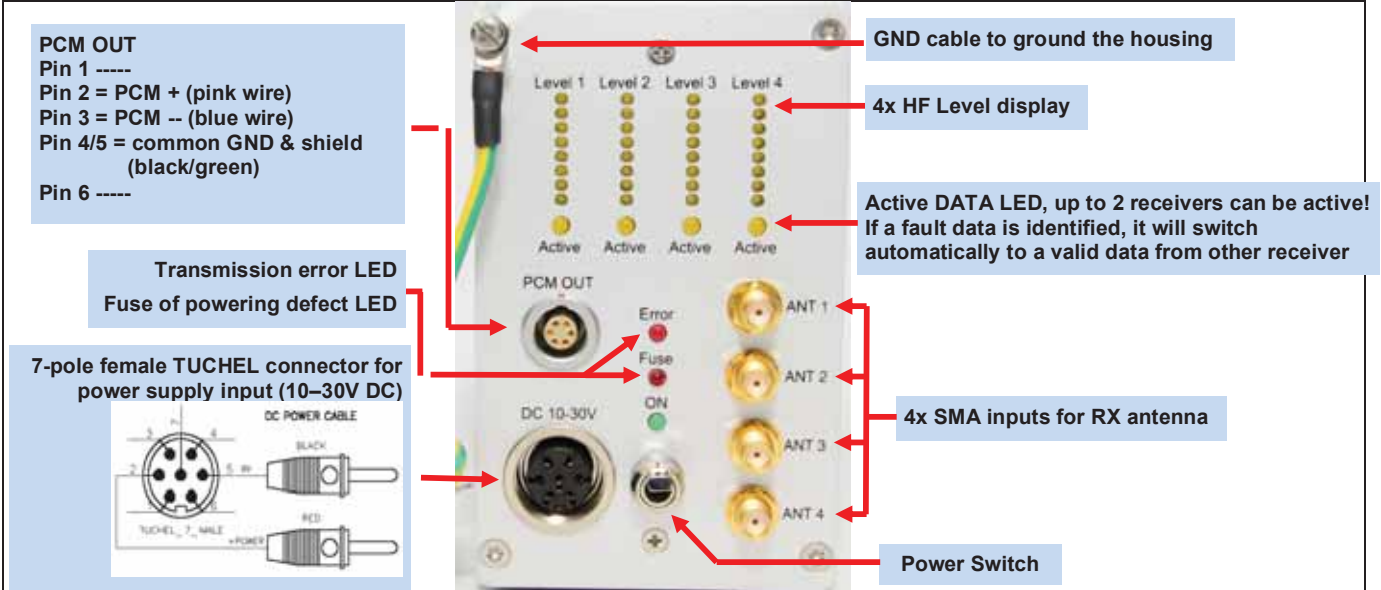


Optional BNC16 Box. Connect on 37pol Sub-D

CTP - DEC16 System Parameters:

Channels:	16 x +/-10V analog outputs via Sub-D male socket
Resolution:	16 bit D/A converter, with smoothing filter
Power supply input:	10-30 VDC, power consumption <24 Watt
Analog signal bandwidth:	see frequency table
Transmission:	Digital PCM Format
Dimension:	205 x 105 x 65mm
Weight:	1.00kg without cables and antenna
Overall system accuracy between encoder input and decoder output:	+/-0.2% without sensor influences
Environmental	
Operating:	-20 ... +70°C
Humidity:	20 ... 80% not condensing
Vibration:	5g
Static acceleration:	10g in all directions
Shock:	100g in all directions

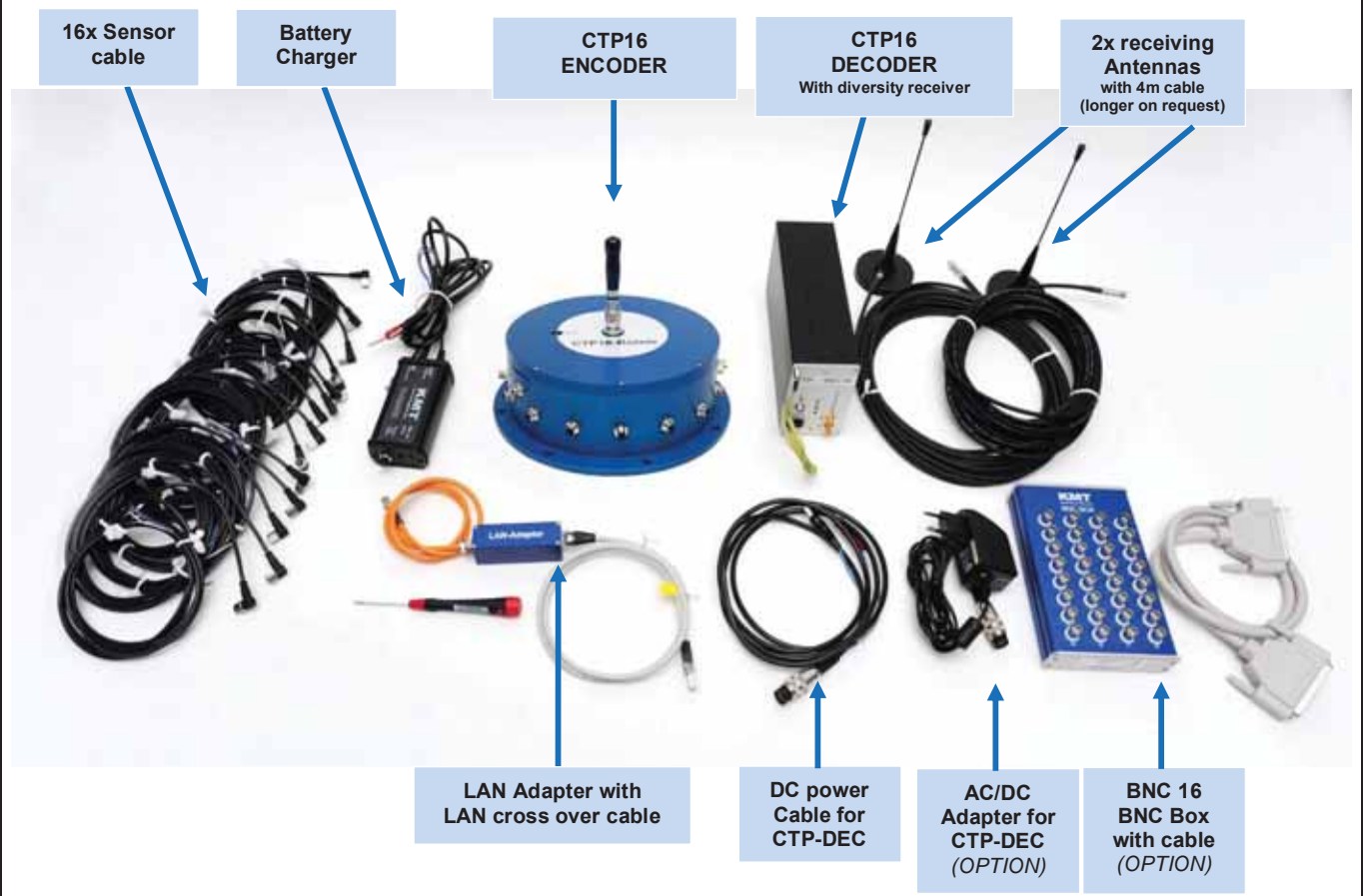
CTP-DEC16 Receiver unit for max 16 Channels output via 37 pol. Sub D (radio transmission version via quad receiver for 2500kbit and 5000kbit)



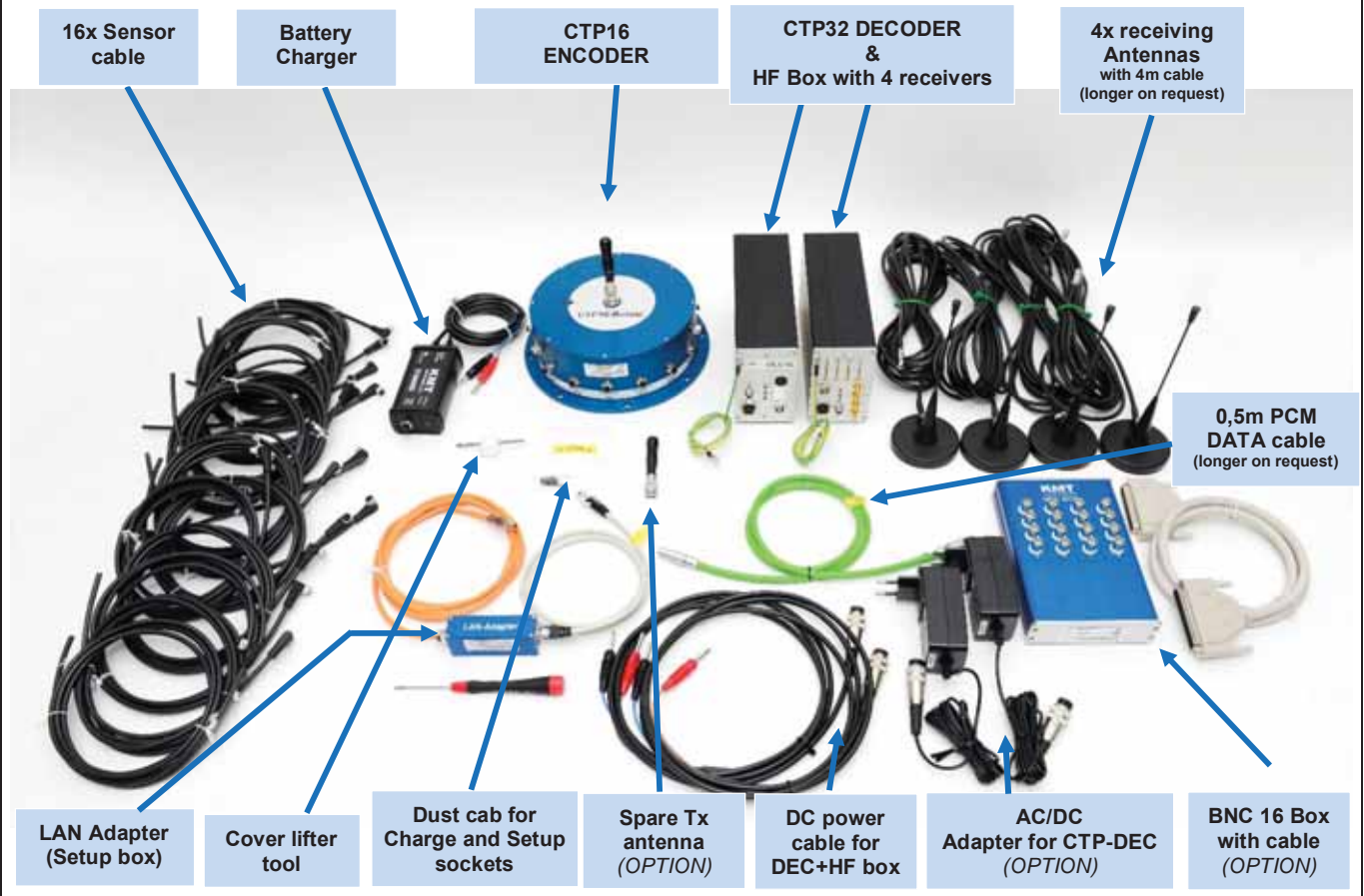
HF BOX Quad System Parameters:

HF receivers	4
Antenna connection	SMA
Output	PCM
Power supply input:	10-30 VDC, power consumption <24 Watt
Dimensions:	205 x 105 x 65mm
Weight:	1.05 kg without cables and antenna
Environmental	
Operating:	-20 ... +70°C
Humidity:	20 ... 80% not condensing
Vibration:	5g
Static acceleration:	10g in all directions
Shock:	100g in all directions

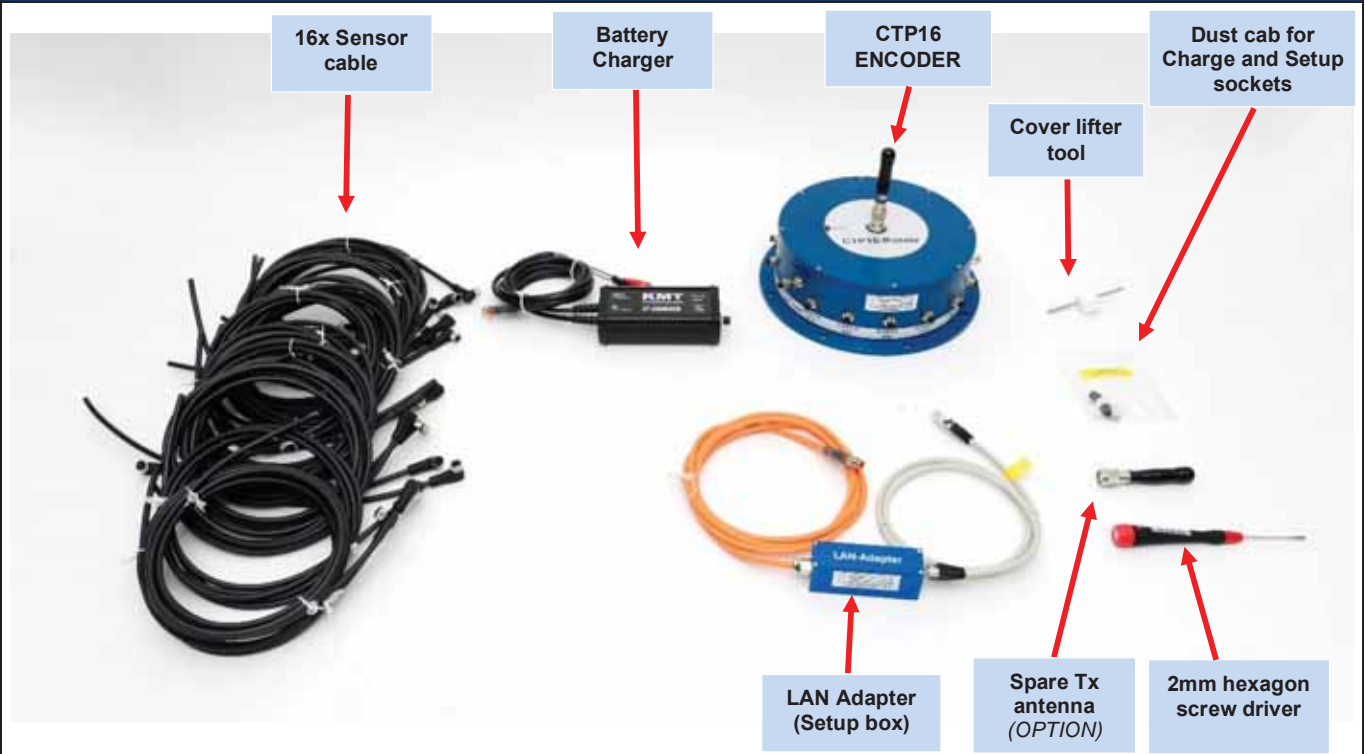
SET of CTP16-Rotate with diversity receiver (two receiver)
315.5k...1250kibt telemetry



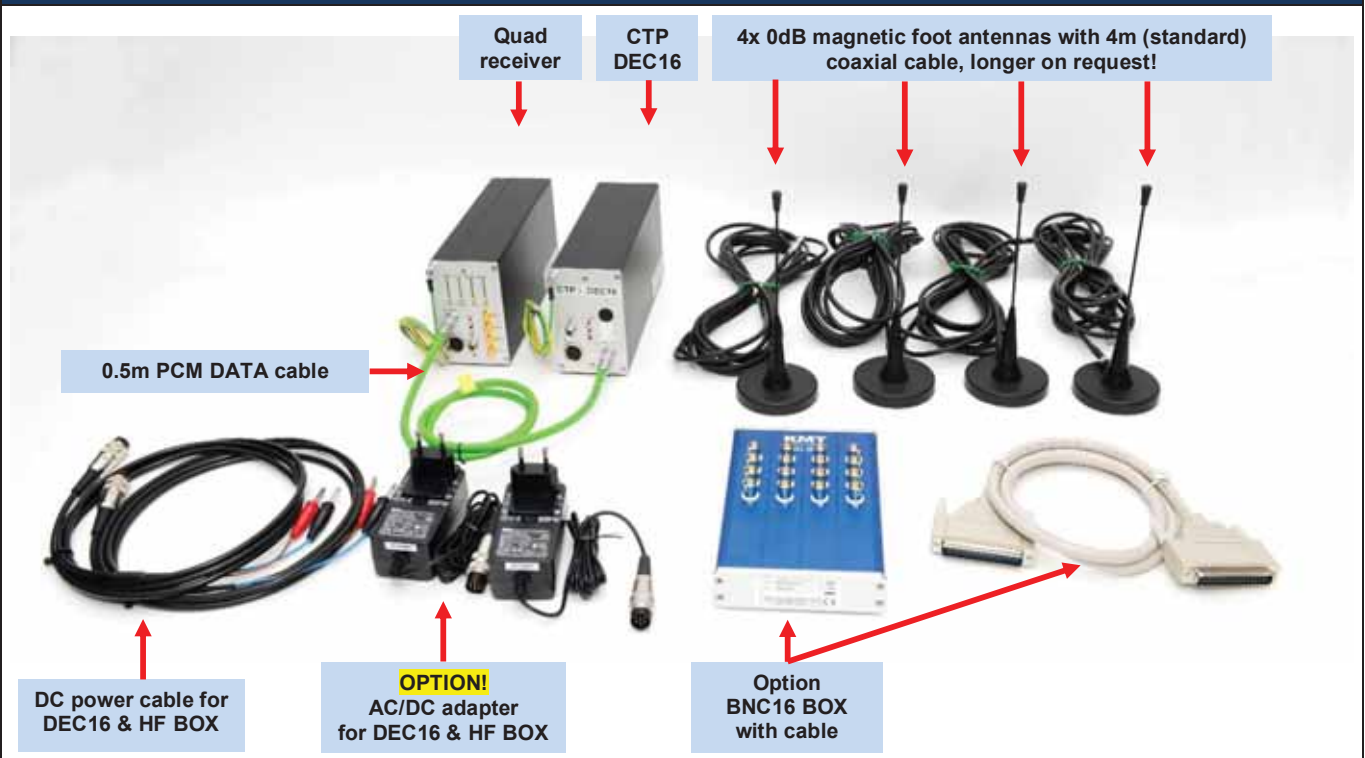
SET of CTP16-Rotate with diversity receiver (four receiver)
2500...5000kibt telemetry



Set of CTP-Encoder (rotating part)



Set of CTP-Decoder with external HF-Box (static part)



CTP16-Rotate Encoder – How to open device – Normal not necessary, only if you must change modules!



1. Open hexagon screw (2.5mm) with 2mm screw driver



2. Use cover lifter to open the cover carefully



3. Open 4 screws from modules holder ring (screw with spring washer!)



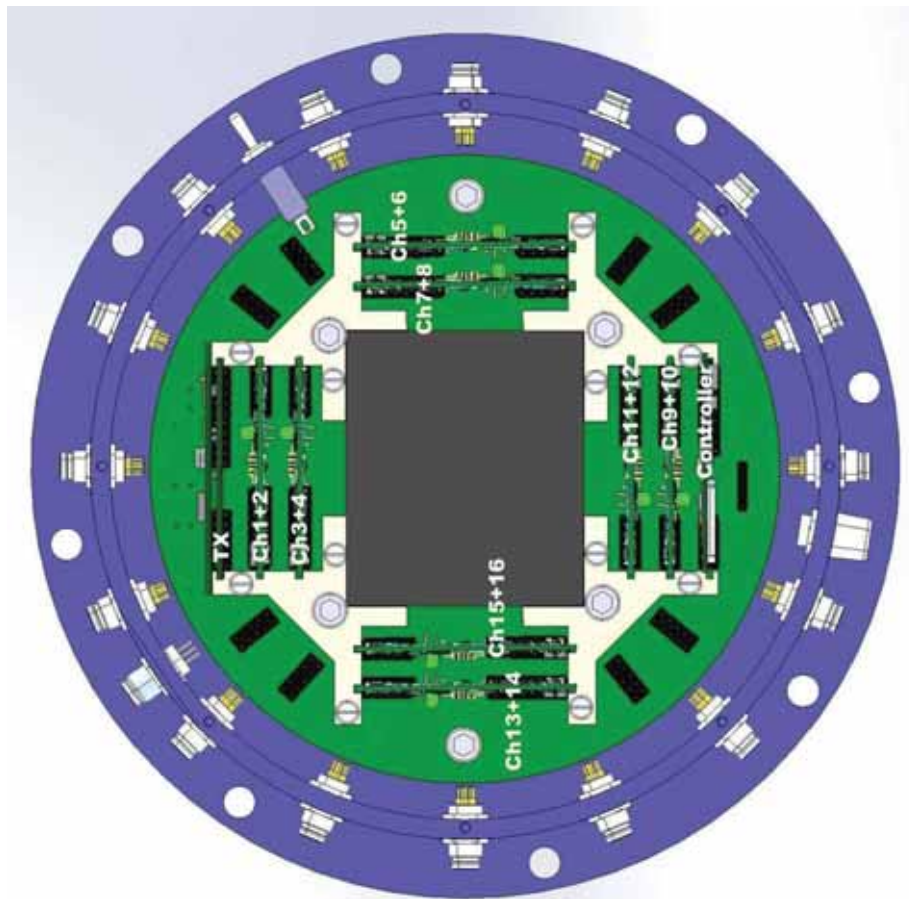
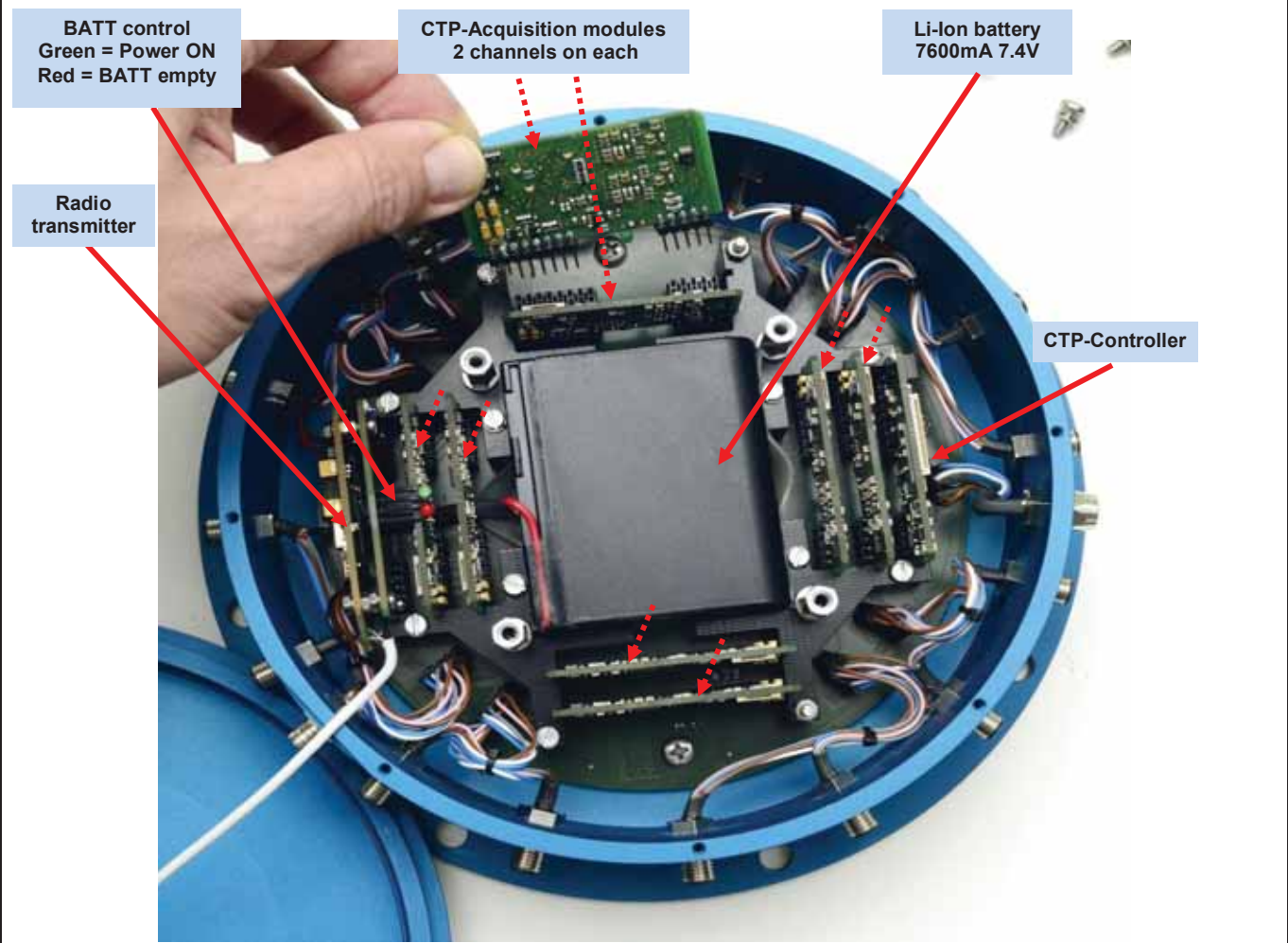
4. Remove the holder ring



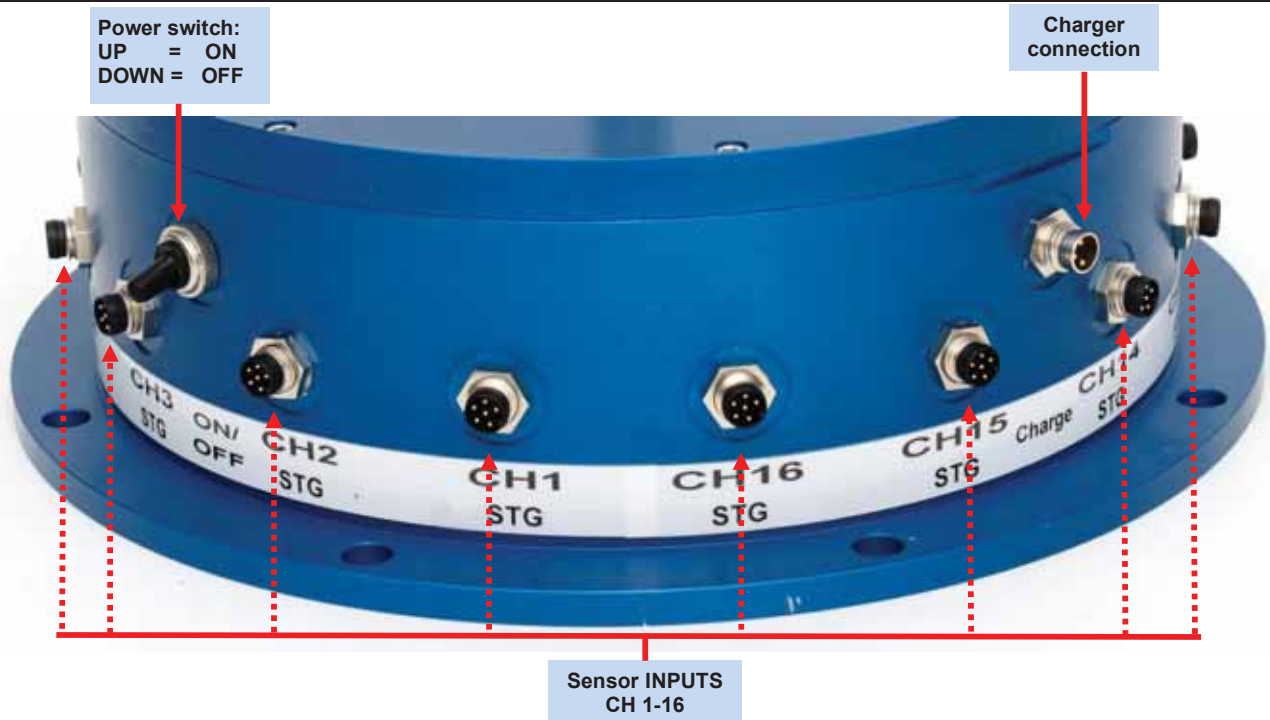
5. Now you can change CTP-Acquisition modules

Take care with connectors of modules. Be sure that all pins are in right connection!

CTP16-Rotate Encoder – Modules

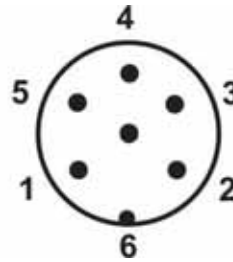
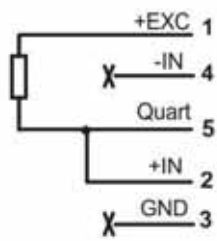
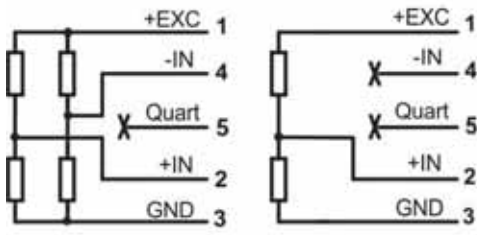


CTP16-Rotate Encoder – Pin connection



CTP16-Rotate Encoder – Pin connection

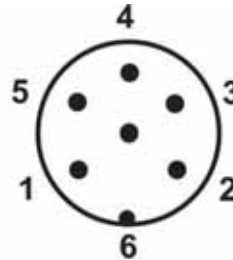
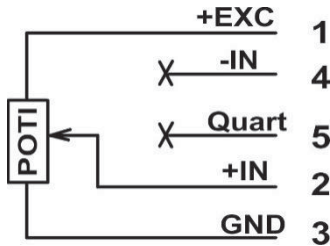
Strain gage connection



Cable colors:

- 1= brown / +EXC
- 2= white / +IN
- 3= blue / -EXC
- 4= black / -IN
- 5= grey / Quart
- 6= pink / ----

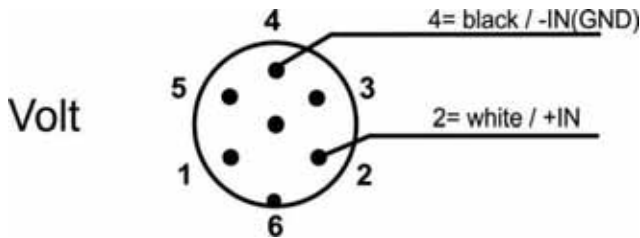
Potentiometer



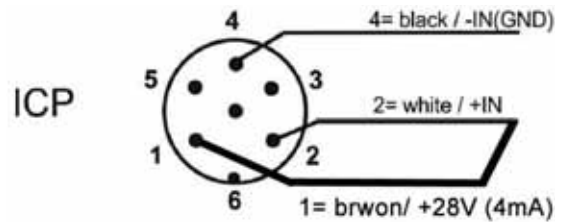
Cable colors:

- 1= brown / +EXC
- 2= white / +IN
- 3= blue / -EXC
- 4= black / -IN
- 5= grey / Quart
- 6= pink / ----

VOLT connection

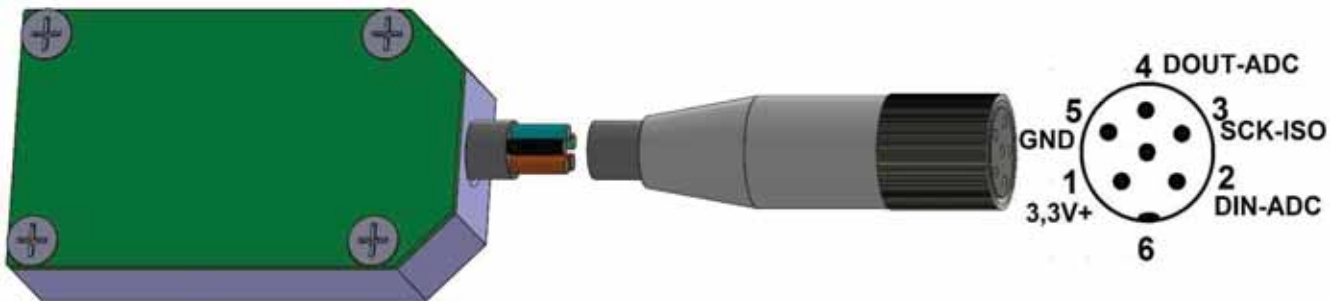


ICP connection



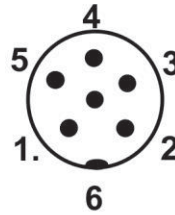
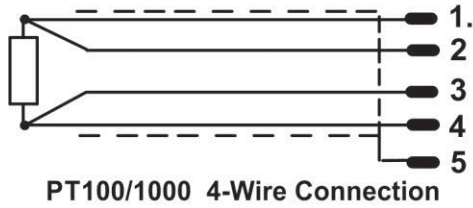
Pin 1+2 must connect together for ICP powering!

Th-K connection

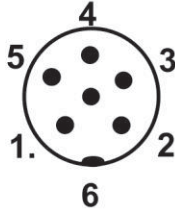
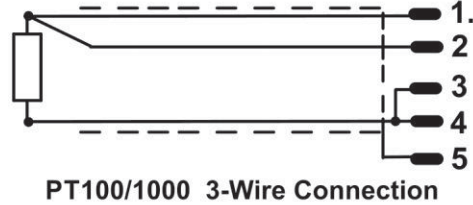


CTP16-Rotate Encoder – Pin connection

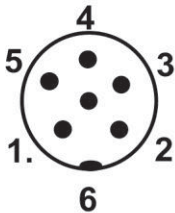
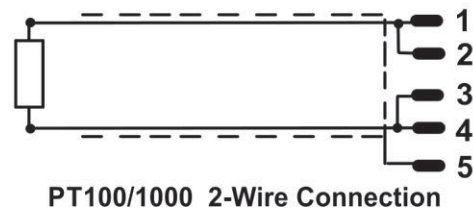
Pt100/1000



1= brown / +EXC
 2= white / +IN
 3= blue / -EXC
 4= black / -IN
 5= grey / Shield
 6= pink / NU

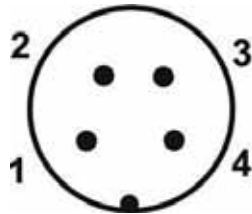


1= brown / +EXC
 2= white / +IN
 3= blue / -EXC
 4= black / -IN
 5= grey / Shield
 6= pink / NU



1= brown / +EXC
 2= white / +IN
 3= blue / -EXC
 4= black / -IN
 5= grey / Shield
 6= pink / NU

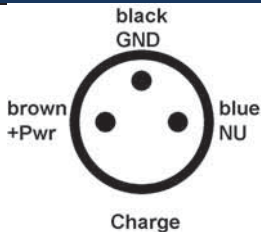
Setup LAN connection



Cable colors:

1= brown / +6,5V
 2= black / RX
 3= white / TX
 4= blue / ----

Li Ion re-chargeable battery with charger unit for CTP16-Rotate



Charge plug at CTP16-Rotate ENC



Attention:

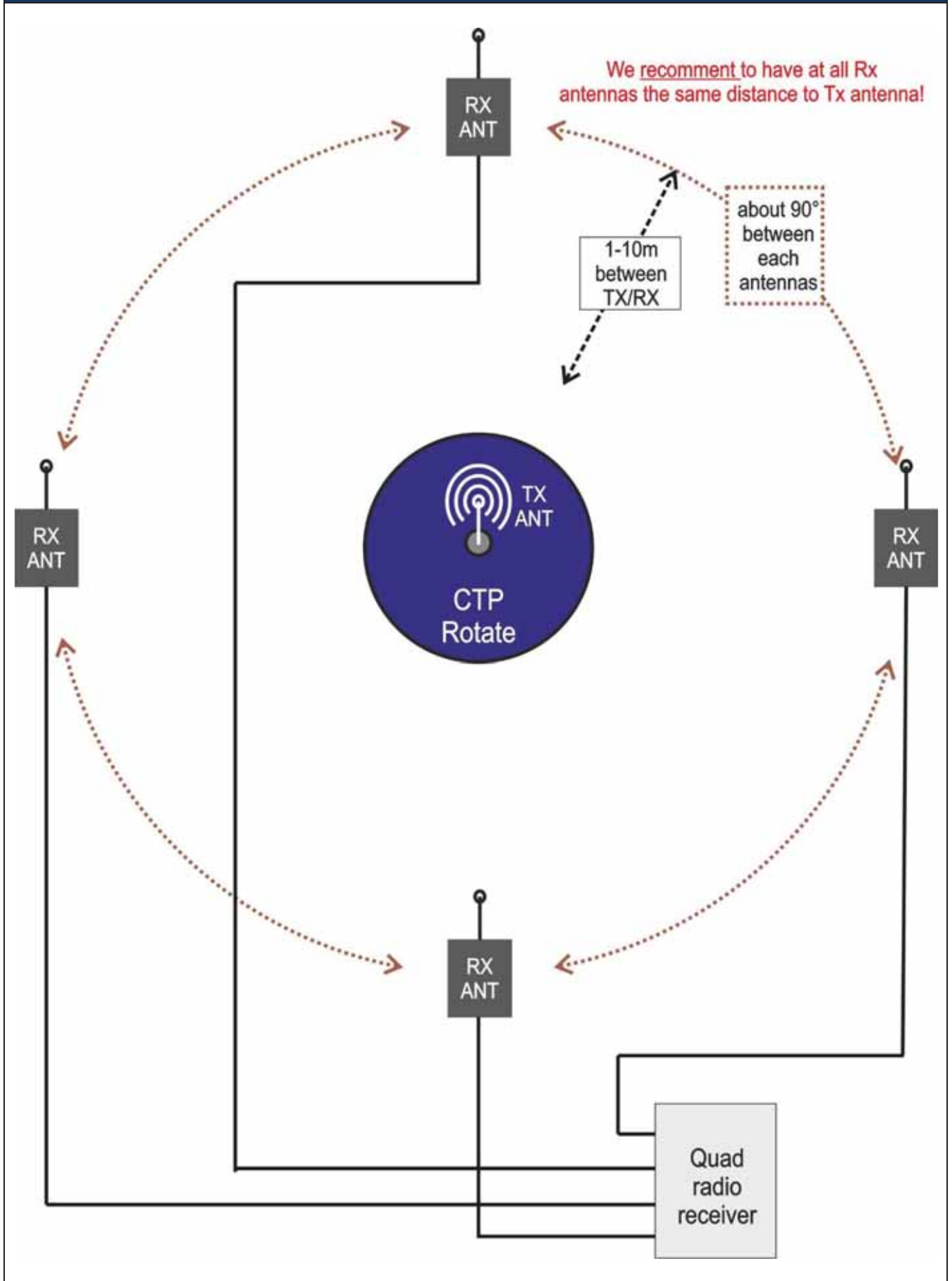
Li Ion Accumulator 7.2V 7600mAh has a capacity for about 8-10h.
 If the green LED indicator is ON, system is power ON
 If the red LED indicator is ON, battery is about 90% discharged and the device will switch off after 20-30 minutes!



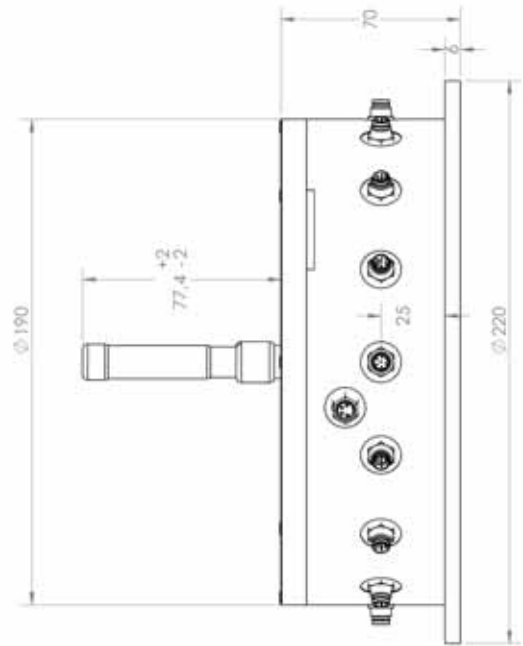
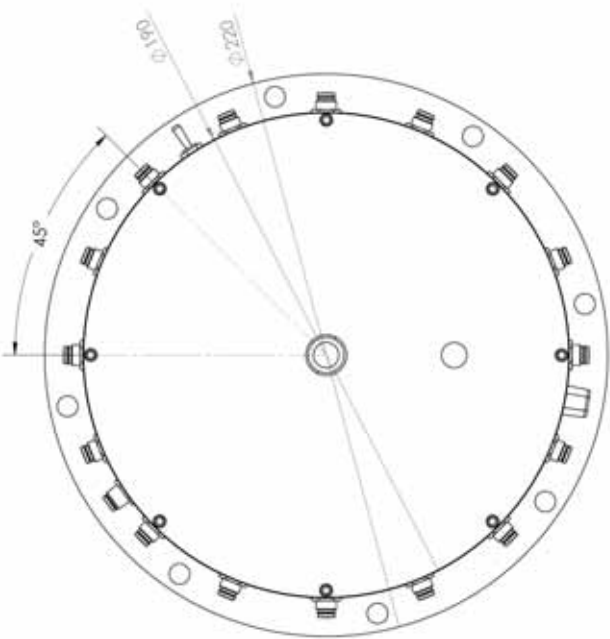
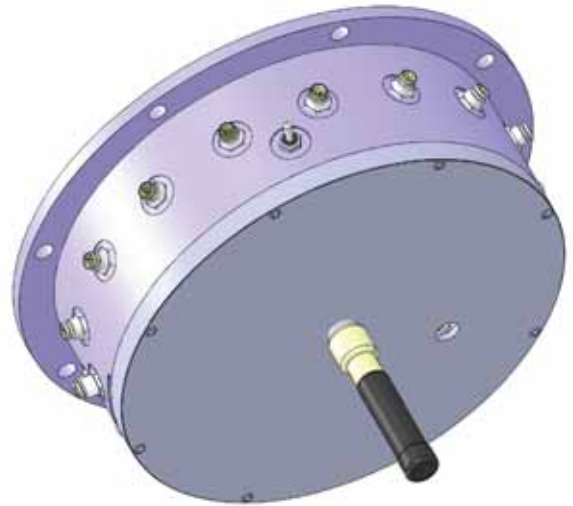
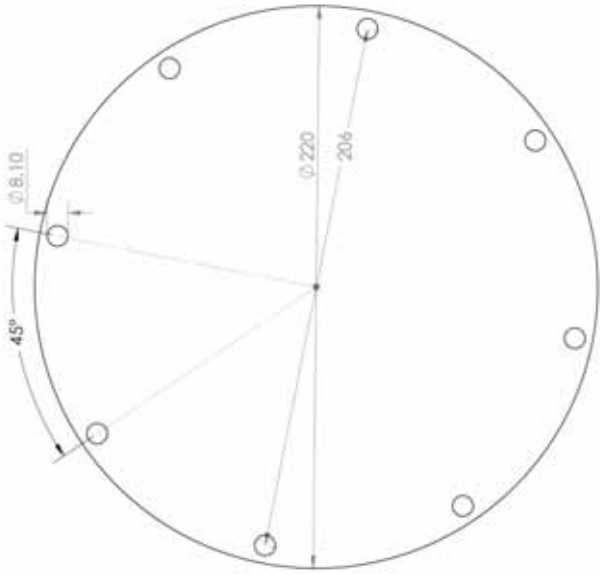
CT-CHARGER XL for CTP-Rotate

1. Plug the 3-pole socket (charger) in to the CTP-Rotate encoder.
2. Plug banana plugs on to a battery or AC/DC power supply with a voltage range of 10-30V, 30 WATT
3. Press and hold the switch for 1 second to begin charging. The battery will now charge. Charge time 8 hours!

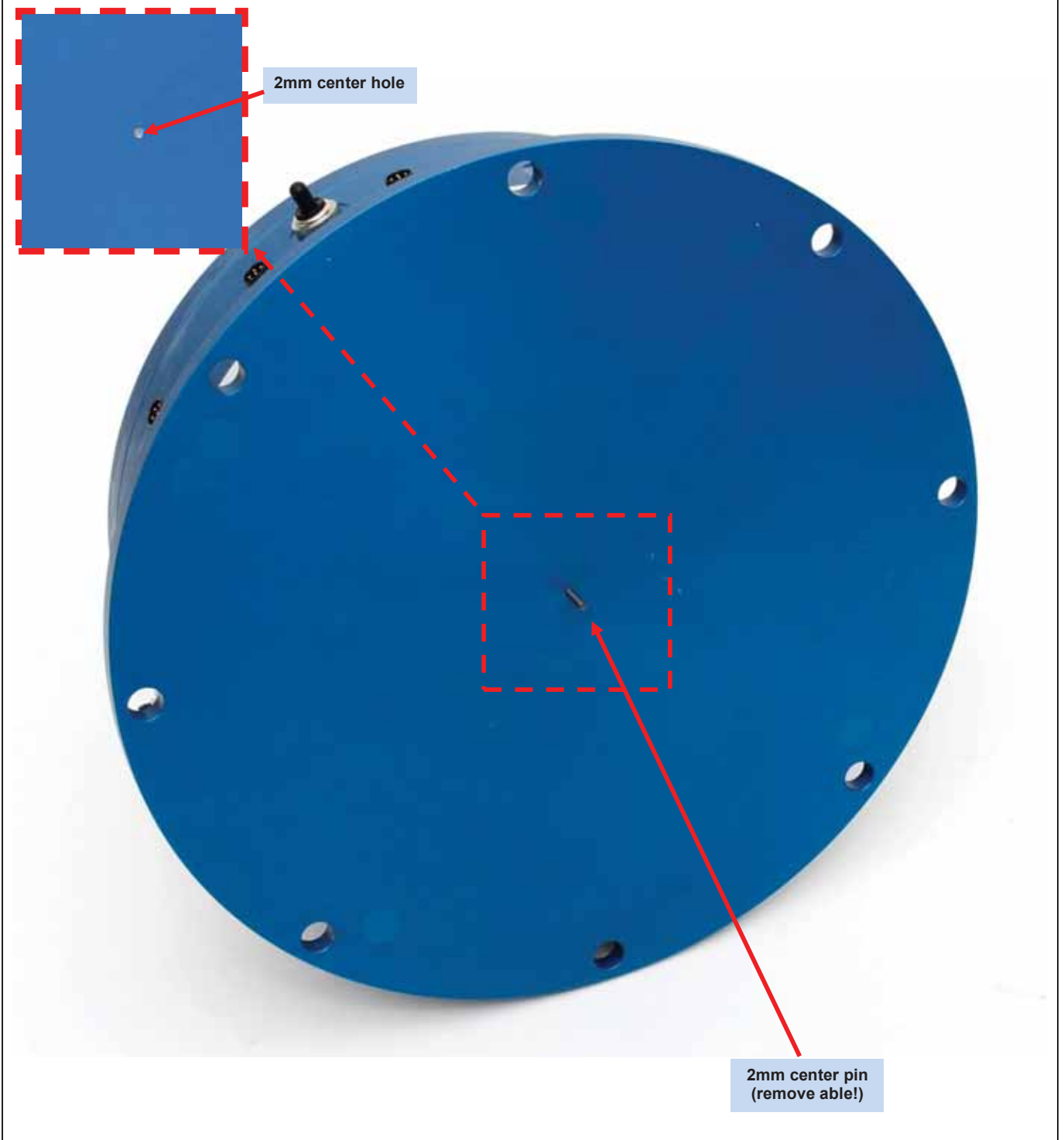
Recommend position of receiving antennas



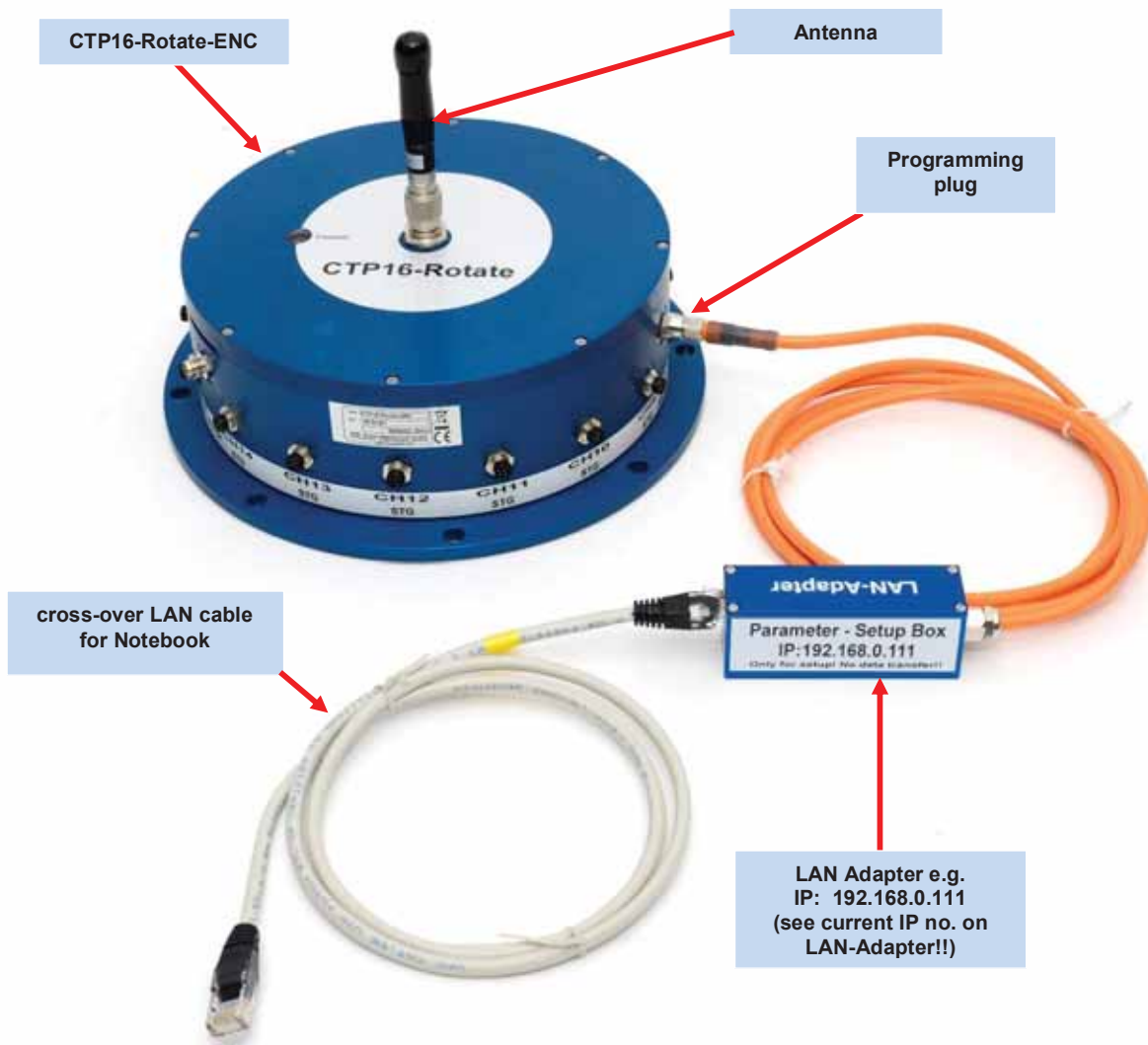
Dimensions CTP16-Rotate-ENC




CTP16-Rotate-ENC – bottom side with 2mm center pin



Settings of CTP-Rotate-ENC Programmable via web interface (LAN adapter)



- 1) Power ON the CTP-Rotate ENC via IND-PWR of CTP-Rotate-DEC
- 2) Connect the LAN-Adapter with the CTP-Rotate-Encoder
- 3) Adjust your notebook to manual on e.g. IP 192.168.0.100
- 4) Connect LAN-Adapter with your notebook via **cross-over** LAN cable
- 5) Open  Microsoft Internet Browser and enter IP address **192.168.0.111** (see current IP no. of LAN-Adapter!!)
- 6) Now you get access on the web-interface and you can adjust the CTP-Rotate-Encoder

Settings CTP-Rotate-ENC

Programmable via web interface

Web interface address LAN adapter:
e.g. IP 192.168.0.110 or 111, 112
(see current IP no. on LAN-Adapter!!)

Settings:

STG

Gain 125-250-500-1000-2000
Half- and full bridge
Make Auto Zero YES/NO

ICP

Gain 1-2-4-8-16

VOLT

Range $\pm 0,625V$, $\pm 1,25V$, $\pm 2,5V$,
 $\pm 5V$, $\pm 10V$

TH-K

Range -50 to 1000°C, -50 to 500°C
or -50 to 250°C

PT100/1000

Type:	PT100	4 Wire
	PT100	3 Wire
	PT100	2 Wire
	PT1000	4 Wire
	PT1000	3 Wire
	PT1000	2 Wire

Range: -25..150 °C
-50..300 °C
-100..600 °C

Selectable for each channel!

KMT MT-PRO Analog Channel Setup

Channel 1	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 1
Channel 2	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 2
Channel 3	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 3
Channel 4	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 4
Channel 5	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 5
Channel 6	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 6
Channel 7	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 7
Channel 8	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 8
Channel 9	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 9
Channel 10	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 10
Channel 11	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 11
Channel 12	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 12
Channel 13	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 13
Channel 14	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 14
Channel 15	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 15
Channel 16	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 16
Channel 17	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 17
Channel 18	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 18
Channel 19	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 19
Channel 20	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 20
Channel 21	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 21
Channel 22	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 22
Channel 23	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 23
Channel 24	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 24
Channel 25	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 25
Channel 26	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 26
Channel 27	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 27
Channel 28	Strain Gauge	Type: FULL BRIDGE	Gain: 1000	Make Autozero: <input type="checkbox"/>	Channel 28
Channel 29	ICP	Type: ICP	Gain: 1	Make Autozero: <input type="checkbox"/>	Channel 29
Channel 30	ICP	Type: ICP	Gain: 1	Make Autozero: <input type="checkbox"/>	Channel 30
Channel 31	ICP	Type: ICP	Gain: 1	Make Autozero: <input type="checkbox"/>	Channel 31
Channel 32	ICP	Type: ICP	Gain: 1	Make Autozero: <input type="checkbox"/>	Channel 32

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO

*** Download success ***

KMT Kraus Messtechnik GmbH
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D-82824 OTTERFING
Germany
www.kmf-gmbh.com
info@kmf-gmbh.com

MTP-CONTROL V1 - Software setup

DOWNLOAD parameters for device

The screenshot shows the 'KMT MT-PRO Analog Channel Setup' web interface. The browser address bar shows '192.168.0.110'. The page title is 'KMT MT-PRO Analog Channel Setup'. The main content is a table with 32 rows, each representing a channel. The columns are: Channel (1-32), Type (Strain Gauge or Potentiometer), Gain (1000 or 2000), and Make Autozero (checkbox). At the bottom of the page, there are two buttons: 'Upload Parameters to MT-PRO and perform Autozero' and 'Download Parameters from MT-PRO'. A red message at the bottom right says '*** Download success ***'.

Channel	Type	Gain	Make Autozero
Channel 1	Strain Gauge	1000	<input type="checkbox"/>
Channel 2	Strain Gauge	1000	<input type="checkbox"/>
Channel 3	Strain Gauge	1000	<input type="checkbox"/>
Channel 4	Strain Gauge	1000	<input type="checkbox"/>
Channel 5	Strain Gauge	1000	<input type="checkbox"/>
Channel 6	Strain Gauge	1000	<input type="checkbox"/>
Channel 7	Strain Gauge	1000	<input type="checkbox"/>
Channel 8	Strain Gauge	1000	<input type="checkbox"/>
Channel 9	Strain Gauge	1000	<input type="checkbox"/>
Channel 10	Strain Gauge	1000	<input type="checkbox"/>
Channel 11	Strain Gauge	1000	<input type="checkbox"/>
Channel 12	Strain Gauge	1000	<input type="checkbox"/>
Channel 13	Strain Gauge	1000	<input type="checkbox"/>
Channel 14	Strain Gauge	1000	<input type="checkbox"/>
Channel 15	Strain Gauge	1000	<input type="checkbox"/>
Channel 16	Strain Gauge	1000	<input type="checkbox"/>
Channel 17	Strain Gauge	1000	<input type="checkbox"/>
Channel 18	Strain Gauge	1000	<input type="checkbox"/>
Channel 19	Strain Gauge	1000	<input type="checkbox"/>
Channel 20	Strain Gauge	1000	<input type="checkbox"/>
Channel 21	Strain Gauge	1000	<input type="checkbox"/>
Channel 22	Strain Gauge	2000	<input type="checkbox"/>
Channel 23	Strain Gauge	2000	<input type="checkbox"/>
Channel 24	Strain Gauge	1000	<input type="checkbox"/>
Channel 25	Strain Gauge	1000	<input type="checkbox"/>
Channel 26	Strain Gauge	2000	<input type="checkbox"/>
Channel 27	Strain Gauge	1000	<input type="checkbox"/>
Channel 28	Strain Gauge	1000	<input type="checkbox"/>
Channel 29	Potentiometer		
Channel 30	Potentiometer		
Channel 31	Potentiometer		
Channel 32	Potentiometer		

First you can download the stored parameters from the acquisition modules via LAN adapter from the controller module . All connected acquisition modules will detect!

Caution:

Never use the refresh button  on your browser; otherwise the parameters of you browser cash will upload to the MTP-STG!°

BRIDGE setting STG

KMT MT-PRO Setup x
192.168.0.110

KMT MT-PRO Analog Channel Setup

Channel	Type	Type	Gain	Make Autozero
Channel 1	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 2	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 3	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 4	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 5	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 6	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 7	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 8	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 9	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 10	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 11	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 12	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 13	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 14	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 15	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 16	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 17	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 18	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 19	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 20	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 21	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 22	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 23	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 24	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 25	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 26	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 27	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 28	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 29	Potentiometer			
Channel 30	Potentiometer			
Channel 31	Potentiometer			
Channel 32	Potentiometer			

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO

*** Parameters saved ***

Select full-, half- or quarter-bridge by popup window

Execute through "Upload Parameters to MT-PRO and perform Autozero" button

GAIN setting STG

Channel	Type	Gain	Make Autozero	
Channel 1	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 2	Strain Gauge	HALF-BRIDGE	1000	<input type="checkbox"/>
Channel 3	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 4	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 5	Strain Gauge	FULL-BRIDGE	500	<input type="checkbox"/>
Channel 6	Strain Gauge	FULL-BRIDGE	250	<input type="checkbox"/>
Channel 7	Strain Gauge	FULL-BRIDGE	125	<input type="checkbox"/>
Channel 8	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 9	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 10	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 11	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 12	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 13	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 14	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 15	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 16	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 17	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 18	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 19	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 20	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 21	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 22	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 23	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 24	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 25	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 26	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>
Channel 27	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 28	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>
Channel 29	Potentiometer			<input type="checkbox"/>
Channel 30	Potentiometer			<input type="checkbox"/>
Channel 31	Potentiometer			<input type="checkbox"/>
Channel 32	Potentiometer			<input type="checkbox"/>

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO

*** Parameters saved ***

Select gain of 125-250-500-1000 or 2000 by popup window
After change the gain you must make a new autozero!!

Execute through "Upload Parameters to MT-PRO and perform Autozero" button

Auto Zero setting STG

KMT MT-PRO Analog Channel Setup

Channel	Type	Type	Gain	Make Autozero	Channel
Channel 1	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 1
Channel 2	Strain Gauge	HALF-BRIDGE	500	<input type="checkbox"/>	Channel 2
Channel 3	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 3
Channel 4	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 4
Channel 5	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 5
Channel 6	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 6
Channel 7	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 7
Channel 8	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 8
Channel 9	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 9
Channel 10	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 10
Channel 11	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 11
Channel 12	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 12
Channel 13	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 13
Channel 14	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 14
Channel 15	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 15
Channel 16	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 16
Channel 17	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 17
Channel 18	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 18
Channel 19	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 19
Channel 20	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 20
Channel 21	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 21
Channel 22	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>	Channel 22
Channel 23	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>	Channel 23
Channel 24	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 24
Channel 25	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 25
Channel 26	Strain Gauge	FULL-BRIDGE	2000	<input type="checkbox"/>	Channel 26
Channel 27	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 27
Channel 28	Strain Gauge	FULL-BRIDGE	1000	<input type="checkbox"/>	Channel 28
Channel 29	Potentiometer			<input type="checkbox"/>	Channel 29
Channel 30	Potentiometer			<input type="checkbox"/>	Channel 30
Channel 31	Potentiometer			<input type="checkbox"/>	Channel 31
Channel 32	Potentiometer			<input type="checkbox"/>	Channel 32

*** Parameters saved ***

Select Auto-Zero per channel. The Auto-Zero function will be executed only one time per upload the parameters to CTP-STG! It will be stored also after power off in the CTP-STG until you make a new Auto-Zero on this channel!

Execute through **Upload Parameters to MT-PRO and perform Autozero** button